

Ejection Curtain Kit

Assembly & Installation Instructions

Thank you for purchasing the Stronghold® Ejection Curtain Kit. For your personal safety and to help assure reliable operation of your new Ejection Curtain Kit, please follow these installation instructions before use. If you find that you need further assistance on how to assemble or install your Ejection Curtain Kit, please contact Stronghold® Safety Engineering at 651-300-2819.

Prior to starting installation procedures, please check to ensure all parts have been received. Please inspect for shipping damage. REPORT ANY DAMAGE IMMEDIATELY TO THE DELIVERY CARRIER OR TRANSPORTATION COMPANY.

Before installation of this equipment, please make sure:

- You have **LOCKED OUT** all electrical power to the machine.
 - You are wearing proper personal protection equipment.
- You have read and understand your machine's owner's manual.
- You are a qualified and trained individual to install this equipment.
- A minimum of two people is recommended for this installation.

Item No.	Part No.	Description	Qty	UoM	Figure No
1	511100	Mounting Bracket Assy.	2	ea	1
2	511094	Standard Curved Rod	2	ea	1
3	511095	Rod Connector	2	ea	2
4	511096	Center Rod (All 5 Sizes)	1	ea	1
4-1	511110	Center Rod 50.5" Long - Fits Press Width 56-64in			3
4-2	511109	Center Rod 42.5" Long - Fits Press Width 48-57in			3
4-3	511108	Center Rod 34.5" Long - Fits Press Width 40-47in			3
4-4	511107	Center Rod 26.5" Long - Fits Press Width 32-39in			3
4-5	511106	Center Rod 18.5" Long - Fits Press Width 24-31in			3
5	511485	Bolt 1/4-20x5/8	4	ea	2
6	511486	Bolt 1/4-20x3/4	4	ea	2
7	511487	Set Screw 1/4-20x5/16	2	ea	2
NA		Steel Mesh (54in, 60in, or 72in high depending on length ordered)	110	in	NA
NA	510520	Ejection Curtain Hook	16	ea	NA

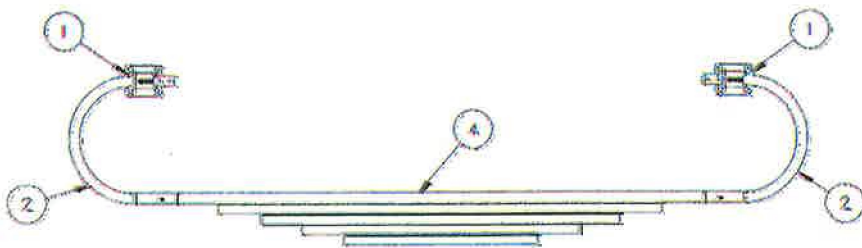


Figure 1 Rod Main Components

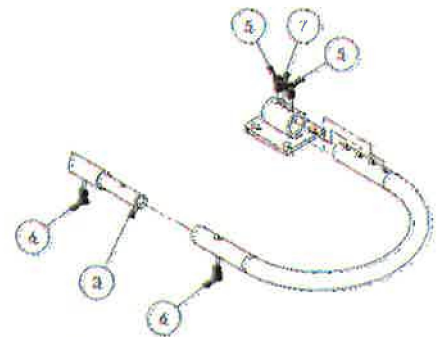


Figure 2 Rod Hardware

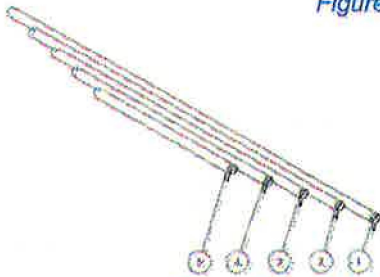


Figure 3 Item No. 4 Expanded View

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Installation Procedures:

- 1) Measure the frame width (A) and height (B) of the press (Figure 4).
- 2) Using the width measurement of your press (A), select the correct center rod (Figure 3. Item No. 4-1, 4-2, 4-3, 4-4, & 4-5).
- 3) Assemble the ejection curtain rod (Figure 1. Item No. 2,3,4,6).
- 4) Connect the ejection curtain mounting brackets (Item No. 1) to the ejection curtain rod using hardware provided (Figure 2. Item No. 5,7).
- 5) Place and hold ejection curtain rod at desired location on hydraulic press, ensuring that the mounting brackets are located on a flat surface where at least two of the mounting holes can be secured with mounting hardware (not included).
 - Mounting location should allow for enough space between front face of press and the hanging ejection curtain as to not interfere with work.
 - Rod and curtain may hang over the sides of the hydraulic press.
- 6) Mark hole locations and drill & tap, if necessary.
- 7) Mount / secure ejection curtain rod to the hydraulic press. Ensure all hardware is tight and rod is firmly secure.
- 8) Hang mesh from the ejection curtain rod by opening the hooks, secure hooks around Rod, and then close hooks.



Figure 4 Press Measurements

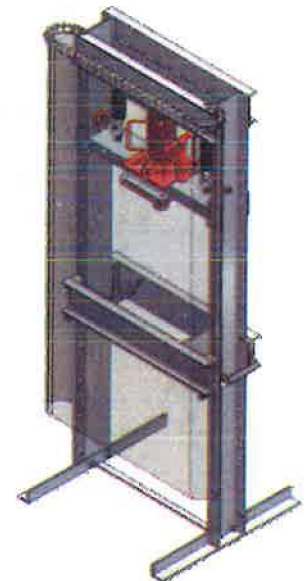


Figure 5 Installed Ejection Curtain Kit

Limited Warranty:

Stronghold Safety Engineering warrants the original purchaser of this product for a period of 30 days from the purchase date for parts only. Notice: To obtain warranty you must notify Stronghold Safety of any defects within the applicable warranty period. UNDER NO CIRCUMSTANCES SHALL STRONGHOLD SAFETY ENGINEERING BE LIABLE TO PURCHASER OR ANY OTHER PERSON FOR ANY INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES, WHETHER ARISING OUT OF BREACH OF WARRANTY, BREACH OF CONTRACT, OR OTHERWISE.